

B. Amendment to the Claims

Please cancel claims 31 and 32 without prejudice or disclaimer.

Please amend claims 15, 29 and 30 and add new claim 33 as follows. The listing of all claims, indicating their current status, is included.

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1-14. (Cancelled)

15. (Currently Amended) A process unit comprising:

(a) an electrophotographic photosensitive member for retaining a developer image thereon;

(b) a charging member in contact with said electrophotographic photosensitive member for charging the electrophotographic photosensitive member; and

(c) a cleaning member for cleaning a surface of said electrophotographic photosensitive member by scraping the surface of said electrophotographic photosensitive member,

wherein the surface of said electrophotographic photosensitive member produces scraped particles of said surface, said particles have an average particle diameter of 9  $\mu\text{m}$  or less and a total weight of the scraped particles is 16 mg or more per a length of  $2.8 \times 10^2$  mm in a longitudinal direction of said electrophotographic photosensitive member, when the surface of said electrophotographic photosensitive member is scraped by said cleaning member without said electrophotographic photosensitive member retaining the developer image thereon under conditions in that said cleaning member abuts against said electrophotographic photosensitive member at an abutment pressure of 20-80

gf/cm and a movement distance of said electrophotographic photosensitive member is 1.0 x 10<sup>6</sup> mm, and

wherein said electrophotographic photosensitive member has a charge transport layer at a surface thereof, and said charge transport layer includes a polycarbonate resin blend in which a of a first polycarbonate resin having a viscosity average molecular weight of 15,000 or less comprises 30 to 95 parts by weight based on 100 parts of the blend a second polycarbonate resin having a viscosity average molecular weight of 20,000 or more and fluoroplastic particles of not less than 1 part by weight and not more than 10 parts by weight based on 100 parts by weight of said charge transport layer.

16-21. (Cancelled)

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*CONT-*  
22. (Previously Amended) A process unit according to claim 15, wherein said electrophotographic photosensitive member includes a charge generation layer.

23-25. (Cancelled)

26. (Previously Amended) A process unit according to claim 15, wherein the cleaning member is shaped as a blade and the blade is in contact with the surface of said electrophotographic photosensitive member in a direction counter to a moving direction of the surface of said electrophotographic photosensitive member.

27. (Previously Amended) A process unit according to claim 15, detachably mountable to a main body of an image forming apparatus.

28. (Cancelled)

29. (Currently Amended) An image forming apparatus comprising:  
(a) an electrophotographic photosensitive member which can retain a developer image thereon;

(b) a charging member in contact with said electrophotographic photosensitive member for charging said electrophotographic photosensitive member;

(c) exposure means for exposing said electrophotographic photosensitive member;

(d) developing means for developing an electrostatic image formed on said electrophotographic photosensitive member with developer; and

(e) a cleaning member for cleaning a surface of said electrophotographic photosensitive member by scraping the surface of said electrophotographic photosensitive member,

wherein the surface of said electrophotographic photosensitive member produces scraped particles of said surface which have an average particle diameter of 9  $\mu\text{m}$  or less and a total weight of the scraped particles is 16 mg or more per a length of  $2.8 \times 10^2$  mm in a longitudinal direction of said electrophotographic photosensitive member, when

the surface of said electrophotographic photosensitive member is scraped by said cleaning member without said electrophotographic photosensitive member retaining the developer image thereon under conditions in that said cleaning member abuts against said electrophotographic photosensitive member at an abutment pressure of 20 - 80 gf/cm and a movement distance of said electrophotographic photosensitive member is  $1.0 \times 10^6$  mm, and

wherein said electrophotographic photosensitive member has a charge transport layer at a surface thereof, and said charge transport layer includes a polycarbonate resin blend in which a of a first polycarbonate resin having a viscosity average molecular weight of 15,000 or less comprises 30 to 95 parts by weight based on 100 parts of the blend a second polycarbonate resin having a viscosity average molecular weight of 20,000 or more and fluoroplastic particles of not less than 1 part by weight and not more than 10 parts by weight based on 100 parts by weight of said charge transport layer.

Cont.

30. (Currently Amended) A process unit according to claim 15, wherein the charging means is chargeable with including means to apply AC voltage to said changing member.

31-32. (Cancelled)

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33. (New) An image forming apparatus according to claim 29, further comprising a power supply for applying AC voltage to said charging member.